

AMENDMENT TO THE CLAIMS

1. (original) An electrically conductive whip-like contact structure comprising:
 - a flexible rod; and
 - a conductive path along an exterior surface of the rod, the conductive path including one or more conductors having one or more metal strands bonded to the rod exterior surface by an adhesive.
2. (original) The structure of claim 1 where:
the adhesive includes a resinous material containing metallic particles.
3. (original) The structure of claim 1 where:
the one or more metal conductors include at least one conductor selected from the group consisting of a metal braid and a metal wire.
4. (original) The structure of claim 3 where:
the adhesive bonds the metal strands to the rod surface at interstitial locations between the metal strands.
5. (original) The structure of claim 4 where:
the adhesive includes a resinous material including at least one selected from the group consisting of epoxy resin, urethane resin, and silicone resin and contains metal particles.
6. (original) The structure of claim 5 where:
the rod is tapered and principally comprises fiber-reinforced plastic material.
7. (original) The structure of claim 6 where:
the one or more conductors have greater conductivity than the adhesive; and
the outermost, exposed, surface of the metal strands is substantially free of the adhesive.

8. (original) The structure of claim 7 where:
the conductive path is formed principally of a
tubular metal braid directly on the exterior rod surface with
the adhesive on the exterior rod surface at least some of the
interstitial locations between the strands.

9. (original) The structure of claim 6 where:
the flexible member includes at least a second
tapered rod located within a part of the first mentioned
tapered rod in a rod assembly and the rods have blunt ends
at a common axial position with physical contact between
adjacent rods.

10. (original) The structure of claim 9 where:
the flexible member further includes a
substantially all-metal rod portion having an end joined
with the blunt ends of the rods in the rod assembly with the
conductive path on the first mentioned rod conductively
connected with the all-metal rod.

11. (original) An electrically conductive whip-
like contact structure comprising:

a tapered, elongated, and flexible member
including first and second parts with an end of the first
joined with an end of the second;

the first part being of substantially all-metal
material;

the second part having a different composition
than the first part with a density less than that of the
first part; and

the first and second parts each having an
electrically conductive surface forming a continuous
conductive path along the outside of the joined parts.

12. (original) The structure of claim 11 where:
the second part includes a tapered rod of
nonmetallic material having one or more metal conductors
thereon making up its electrically conductive path along the
outside thereof.

13. (original) The structure of claim 11 where:
the second part is joined with the first part at a
joint including a metal spine located within the interior of
the second part.

14. (original) The structure of claim 12 where:
a metal spine extends within a tapered hollow of
the second part from a first axial point near the first part
to a second axial point outside of the joint between the
first and second parts.

15. (original) The structure of claim 14 where:
the metal spine is tapered in the same direction
as the second part.

16. (original) The structure of claim 14 where:
the metal spine is a member of a spring steel.

17. (original) The structure of claim 14 where:
the rod of nonmetallic material of the second part
principally comprises fiber-reinforced plastic material that
has within the central tubular hollow thereof a second
tapered, tubular rod that also principally comprises fiber-
reinforced plastic material and that over a part of its
length fits tightly together with the outer, first
mentioned, rod and with the metal spine located within it.

18. (original) The structure of claim 17 where:
the one or more metal conductors on the second
part include at least one conductor selected from the group
consisting of a metal braid and a metal wire adhesively

bonded to the surface of the first mentioned rod of nonmetallic material.

19. (original) The structure of claim 11 where: the composition of the second part also has a greater specific strength than the all-metal material of the first part.

20. (original) The structure of claim 19 where: the composition of the second part comprises a member selected from the group consisting of fiber reinforced plastics and metal matrix composites.

21. (original) The structure of claim 20 where: the material of the first part comprises a member selected from the group consisting of beryllium-copper and stainless steel.

22. (original) Electrical apparatus comprising: a first contact element with a flexible whip-like structure including a rod with a conductive path along at least a surface of the rod;

a second contact element that includes a rod portion having an end proximate to which there is joined with the rod portion a first end of a pin on which a roller, with an outer rim, is located and free to rotate, a second end of the pin being joined with a cam bar, and the rod portion, pin, roller, and cam bar all being electrically conductive;

the first and second contact elements being conductively attached respectively to first and second relatively movable electrically conductive parts in a combination in which the first and second electrically conductive parts are relatively moveable from a first position to a second position and from the second position to the first position during which movements the first and

second contact elements make sliding conductive engagement including, in movement from the first position to the second position, sliding conductive engagement of the conductive path of the first contact element with the rim of the roller of the second contact element.

23. (original) The electrical apparatus of claim 22 where:

the rod of the first contact element includes a tip portion of a nonmetallic material having one or more conductors on its surface that is joined with an end of an all-metal base portion with continuous conductivity between the base portion and the conductive path on the tip portion and an opposite end of the base portion is joined with the first relatively movable electrically conductive part;

the combination being arranged so that, in a movement from the first position to the second position, sliding conductive engagement of the first and second contact elements occurs between the base portion of the first contact element and the rod portion of the second contact element and, subsequently in such movement, between the conductive path on the tip portion of the first contact element and the rim of the roller of the second contact; and,

in a movement from the second position to the first position, sliding conductive engagement of the first and second contact elements occurs, in sequence, between the base portion of the first contact element and the cam bar of the second contact element and, subsequently in such movement, between the base portion of the first contact element and the rod portion of the second contact element.

24. (original) The electrical apparatus of claim 23 where:

the nonmetallic material of the tip portion of the first electrical contact principally comprises fiber-reinforced plastic;

the arrangement is such that the conductive path on the nonmetallic material of the first contact element conductively engages the second contact element only at the rim of the roller and only in a movement of the parts from the first position to the second position.

25. (original) The electrical apparatus of claim 23 where:

the first and second relatively movable parts are respective contact arms of an air break switch that each support respective switch contacts; and

the movement from the first to the second position is a movement from a closed position to an open position of the switch contacts and a movement from the second position to the first position is a movement from an open position to a closed position of the switch contacts.

26. (original) The electrical apparatus of claim 23 where:

the sliding engagement, during movement from the closed to the open position, of the base portion of the first contact element with the rod portion of the second contact element initially occurs prior to separation of the switch contacts and that of the conductive path on the tip portion of the first contact element with the rim of the roller of the second contact element occurs after separation of the switch contacts.

27. (original) An air break switch comprising:

first and second interengaging switch contacts and a switch operating mechanism for opening and closing

operations of the switch contacts by relative movement of the contacts;

an arc extinguishing whip and a latch conductively connected with respective ones of the contacts;

the whip having a first all-metal portion conductively connected with one of the contacts and a second portion comprising one or more concentric rods of material of a different composition than the first portion with a continuous conductive path on an exterior surface of the outermost rod that includes one or more conductors having one or more metal strands bonded to the surface of the rod by an adhesive, and with the conductive path on the outermost rod connected with the first portion at a joint including a metal spine located within the interior of the second portion;

the latch including conductive members comprising a rod portion connected at one end with the other of the contacts and having a second end proximate to which a pin is attached to the rod portion with a roller free to rotate thereon, the latch further comprising a cam bar attached to the pin on a side of the roller opposite the rod portion;

the whip, the latch and the respective contacts being arranged in a combination that causes sliding conductive engagement between the whip and the latch during opening and closing operations of the switch contacts by the switch operating mechanism including, in a switch opening operation, sliding conductive engagement of the conductive path on the whip second portion with the roller of the latch.

28. (original) A switch in accordance with claim 27 where:

the one or more rods of the whip second portion comprise fiber-reinforced plastic material;

the one or more metal conductors on the exterior surface of the outermost nonmetallic rod include at least one conductor selected from the group consisting of metal braids and metal wires and the adhesive by which bonding of the conductors to the surface occurs includes a resinous material containing metallic particles;

the one or more nonmetallic rods of the whip second portion are tapered, tubular rods with their one or more blunt ends firmly together at a common axial point within a joint with the whip first portion with each other and with the metal spine which is tapered in the same direction as the nonmetallic rod or rods; and

the combination of whip, latch and contacts causes sliding conductive engagement during a switch opening operation between the whip first portion and the latch rod portion prior to engagement of the whip second portion with the roller; and the combination of whip, latch and contacts also have sliding conductive engagement during a switch closing operation between the whip first portion and the latch cam bar prior to engagement between the whip first portion and the latch rod portion.

29. (original) A switch in accordance with claim 27 where:

the switch is a center break switch with the switch contacts conductively joined with respective contact arms that both are subject to movement by the switch operating mechanism.

30. (original) A switch in accordance with claim 27 where:

the switch is a vertical break switch with the one of the switch contacts to which the whip is conductively connected being joined with a contact arm subject to movement by the switch operating mechanism while the other switch contact is stationary.

31. (original) The structure of claim 13 where:

the first part is a metal spring rod and the second part is a rod of fiber reinforced plastic polymer with a surface conductor comprising a wound wire or wire braid bonded to the polymer rod by a flexible conductive polymer adhesive; and

the first part and the second part are such that the first part imparts accelerating force to the second part after release of the second part from conductive engagement with another contact element during which the first part and the second part have been flexed.

32. (original) A switch in accordance with claim 27 where:

the whip, the latch, and the respective contacts are further arranged such that during an opening operation, after flexing of the whip against the latch and separation of the whip from the latch occurs, an electric arc is drawn between a tip of the conductive path on the whip second portion and the roller of the latch, and during a closing operation an electric arc is drawn between the whip first portion and the cam bar of the latch.

33. (new) An air break switch comprising:

first and second main switch contacts movable relative to each other to produce a switch opening or a switch closing;

a whip and a latch, conductively connected with respective ones of the main switch contacts, that mutually

conductively engage at least during part of a switch opening;

the whip having a structure including, at least in a tip-end portion that is last to separate from the latch in a switch opening, a flexible nonmetal rod with a surface conductive path comprising at least one conductor selected from the group consisting of a metal braid, a metal foil, a metal sheath, and a metal wire; and

the surface conductive path of the whip tip-end portion extends continuously along the length of the nonmetal rod from its tip to a conductive connection leading to the switch contact to which the whip is conductively connected.

34. (new) The switch of claim 33 where:

the nonmetal rod of the whip tip-end portion contains fiber reinforced plastic.

35. (new) The switch of claim 33 where:

the latch includes a conductive metal rod and a conductive wheel having a circumferential surface; and

the whip and latch are arranged for sliding conductive engagement between the surface conductive path of the whip tip-end portion and the circumferential surface of the latch wheel before the whip finally separates from the latch in a switch opening.

36. (new) The switch of claim 34 where:

the whip tip-end portion further comprises, within the first-mentioned nonmetal rod with the surface conductive path, one or more additional nonmetal rods arranged within a tapered hollow center of the first rod and firmly joined together at an inner end with an inner end of the first rod and spaced from each other and from the first rod at outer ends of the one or more additional rods.

37. (new) The switch of claim 36 where:
the one or more additional rods each contain fiber
reinforced plastic.

38. (new) The switch of claim 37 where:
the latch includes a conductive metal rod and a
conductive wheel having a circumferential surface; and
the whip and latch are arranged for sliding
conductive engagement between the surface conductive path of
the whip tip-end portion and the circumferential surface of
the latch wheel before the whip finally separates from the
latch in a switch opening.

39. (new) The switch of claim 33 where:
the whip has an initial contact region that is
first to contact the latch during a switch opening and also
first to contact the latch during a switch closing; and
the initial contact region has a conductive metal
surface of relatively high weight and durability to better
withstand arcing during initial switch opening and closing
compared to the weight and durability of the conductive path
over a majority of the whip tip-end portion.

40. (new) The switch of claim 39 where:
the whip initial contact region is on the portion
of the whip including a nonmetal rod and the conductive
metal surface of the initial contact region includes some
conductive metal in addition to that of the conductive path
on the majority of the whip portion including a nonmetal
rod; and
the nonmetal rod of the whip tip end portion
contains fiber reinforced plastic.

41. (new) An air break switch comprising:
first and second main switch contacts movable
relative to each other to produce a switch opening or a
switch closing;

a whip and latch, conductively connected with
respective ones of the main switch contacts, that mutually
conductively engage at least during part of a switch
opening;

the whip having a structure including, at least in
a tip-end portion that is last to separate from the latch in
a switch opening, a first flexible nonmetal rod with a
surface conductive path and one or more additional nonmetal
rods arranged within a tapered hollow center of the first
nonmetal rod and firmly joined together at one end with an
inner end of the first rod and spaced from each other and
from the first at outer, tip, ends of the one or more
additional rods; and

the surface conductive path of the whip tip-end
portion extends continuously along the length of the first
nonmetal rod from its tip to a conductive connection leading
to the switch contact to which the whip is conductively
connected

42. (new) The switch of claim 41 where:
each of the nonmetal rods of the whip tip-end
portion contains fiber reinforced plastic.

43. (new) The switch of claim 41 where:
the latch includes a conductive metal rod and a
conductive wheel having a circumferential surface; and
the whip and latch are arranged for sliding
conductive engagement between the surface conductive path of
the whip tip-end portion and the circumferential surface of

the latch wheel before the whip finally separates from the latch in a switch opening.

44. (new) The switch of claim 41 where:

the surface conductive path comprises at least one conductor selected from the group consisting of a metal braid, a metal foil, a metal sheath, and a metal wire.

45. (new) The switch of claim 42 where:

the latch includes a conductive metal rod and a conductive wheel having a circumferential surface; and

the whip and latch are arranged for sliding conductive engagement between the surface conductive path of the whip tip-end portion and the circumferential surface of the latch wheel before the whip finally separates from the latch in a switch opening.

46. (new) The switch of claim 41 where:

the whip has an initial contact region that is first to contact the latch during a switch opening and also first to contact the latch during a switch closing; and

the initial contact region has a conductive metal surface of relatively high weight and durability to better withstand arcing during initial switch opening and closing compared to the weight and durability of the conductive path over a majority of the whip tip-end portion.

47. (new) The switch of claim 46 where:

the whip initial contact region is on the portion of the whip including a nonmetal rod and the conductive metal surface of the initial contact region includes some conductive metal in addition to that of the conductive path on the majority of the whip portion including a nonmetal rod; and

the nonmetal rod of the whip tip end portion contains fiber reinforced plastic.